

Foundry Completes Double Pour for *Enterprise*

Newport News Shipbuilding's Foundry crew performed a successful double pour last week, the first of its kind since 2015. A double pour occurs when two arc furnaces produce steel and two ladles pour the metal into molds.

These molds produce parts used to construct aircraft carriers and submarines. This particular pour will create part of a rudder post for *Enterprise* (CVN 80). This is the first of five large steel castings for one of two rudders, which help steer the ship.

With an internal temperature of almost 3,000 degrees Fahrenheit

and weighing 96,000 pounds, the metal was poured into a new, first-time mold. The new mold has been improved from older ones to ensure accuracy and a better fit.

A pour, particularly one of this size, involves a lot of planning. A dry run before the actual event helps to ensure execution of the actual pour is accurate and safe. The Foundry completes approximately 40 large steel pours every year.

Watch a time-lapse video of the pour on MyNNS.

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Vanpool Program Accommodates Shift Schedules

Employees needing transportation to and from Newport News Shipbuilding can use Commute with Enterprise. The service helps employees create or find vanpools.

In response to the COVID-19 pandemic, NNS transitioned to a two-shift schedule in May, leaving some participants in need of riders or a new group to join. Commute with Enterprise created a solution by using virtual conference calls to match shipbuilders who share routes and schedules. "On those calls, they can decide where the start point is going to be and driver responsibilities," said Kay Young-Brown, account executive for the Commute with Enterprise Virginia Group.

The company issued refunds to participants who prepaid for service when the pandemic hit. "We are temporarily covering empty seats in vans with reduced ridership so as to not increase the financial burden on those still commuting," Young-Brown said.

Commute with Enterprise provides groups with cleaning kits to help prevent the spread of COVID-19. The kits include disposable masks and gloves, sanitizer, paper towels, and a touch-points checklist.

For more information, visit www.CommuteWithEnterprise.com or



George Hasty is among the shipbuilders who use Commute with Enterprise to travel to work. Photo by **Matt Hildreth**

contact Kay Young-Brown at Kay. YoungBrown@ehi.com or (804) 647-3156.

Watch a video on MyNNS to learn more about how Commute with Enterprise is adjusting amid COVID-19.

For more information about other transportation options, visit nns.huntingtoningalls.com/parking-transportation.

YMCA Provides Child Care Options for Shipbuilders

Shipbuilder **Tiffani Ebron** (K47) wakes up every weekday morning before the sun rises. She gets ready for work, gets her two young boys dressed and fed and heads out the door with them. Her youngest, Greyson, is dropped off with a nanny while 6-year-old Jalen goes to the YMCA, arriving at 5:15 a.m. Ebron is thankful Jalen has a safe and fun place to stay while she's at work.

When COVID-19 shut down businesses, schools and daycares, she didn't have a clue what she would do for child care. Being a Newport News Shipbuilding employee made all the difference because the YMCA remained open for essential personnel. Since Ebron does not have the option to work remotely, the YMCA has been a lifesayer.

"I don't have to worry about my son. I know he is in good hands," she said with relief. As a single mom with few family in the area, switching hours from the shipyards' traditional three shifts to two has been a challenge. "It's rough – getting up early with small ones. You've got to have patience. A 3:30 a.m. wake-up is rough."

Maureen Savage is the association program and volunteer director for the YMCA of the Virginia Peninsulas. She said the response for childcare at the YMCA is growing in the community. "The YMCA of the Virginia Peninsulas was the first Y in the state to reopen for care," she said.

As the governor's orders allowed, care expanded from childcare for essential workers to childcare for all working families. The YMCA began offering summer camp on Monday, June 15, adhering to requirements necessary during the COVID-19 pandemic.

"Cleaning, group sizes, wearing masks, handwashing, physical distancing, and all licensing requirements due to COVID-19 are strictly followed. There are daily temperature and symptom checks for staff and children," Savage explained.

For details about safety measures, daycare and camp information, visit www.ymcavp.org.

HII Scholarship Fund Application Deadline is Friday

The Huntington Ingalls Industries Scholarship Fund application deadline for the 2020-2021 school year is Friday, June 19. Scholarships are available for students who are enrolled in two- or four-year college programs. Scholarships are also available for use toward pre-K school readiness education costs.

Children of all HII employees are eligible to apply, with the exception of children of senior executives and those employees who have been with the company for less than two years. To learn more about the HII Scholarship Fund, or to access the application links, visit www.huntingtoningalls.com/employees/hii-scholarship-fund.

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AROUND THE YARD

Union Support Leads to Grant for NNS Apprentices

A new grant will help support apprentice education at Newport News Shipbuilding, thanks to the support of the United Steelworkers Local 8888.

The grant, sponsored by the Working for America Institute (WAI) and through a partnership with Minnesota Training Partnership (MTP), provides reimbursement for associated costs in curriculum development, classroom instruction and training aids for first year apprentices in the manufacturing industry.

When USW Local 8888 President Charles Spivey learned of the grant opportunity, he immediately contacted NNS Labor Relations Director **Deborah Moore** with his full support. "The NNS Apprentice program is significantly different than trade apprentices found at most manufacturing

companies," Spivey told the grant project administrator.

Together, Moore and Apprentice School Director **Latitia McCane** worked quickly to secure the grant and establish a partnership with WAI. "This is exciting news and great timing," McCane said, noting the school's desire to expand and upgrade its distance learning platform to students.

In March, the Apprentice School transitioned from on-site instruction to virtual learning to prevent the spread of COVID-19. The school will continue offering distance learning through the summer to adhere to social distancing guidelines. Overall, the partnership between NNS and MTP is expected to open doors to additional programs benefiting NNS apprentices.



Shipbuilders perform a lift for the USS Boise availability.

More than 200 Participate in Virtual NNS 5K

More than 200 Newport News Shipbuilding employees, friends and family participated in the virtual NNS 5K June 6-7. Participants submitted race results, and a random winner was drawn. **Ify Amene** is this year's winner and will receive an annual wellness magazine subscription of her choice.

This year's Challenge Cup competition had NNS divisions battling it out for the highest percentage of friends and family 5K registrants. It was a close competition with Contracts and Pricing coming in first place. The trophy will have the division's name engraved on it and sit in Contracts and Pricing Vice President **Christie Thomas'** office until next year's NNS 5K.

REMINDER: Dependent Verification Due Wednesday

Newport News Shipbuilding employees who need to verify their dependents to maintain benefits coverage must submit verification documents by Wednesday, June 17. Employees subject to verification should have received a letter in the mail with details on acceptable documentation and the submission process. For questions regarding dependent verification, call the Huntington Ingalls Benefits Center at 1-877-216-3222.

Appointments Available at the HII Family Vision Center

Newport News Shipbuilding employees and dependents can now schedule appointments for all eyewear and eye health needs at the HII Family Vision Center. Appointment types include eye exams, fittings for prescription safety glasses and eyewear purchases and adjustments. The vision center offers in-network pricing for employees and family members enrolled in an HII vision plan. To schedule an appointment, call (757) 327-4188.

JMAF Gate in North Yard Now Closed for Entry

The Joint Manufacturing Assembly Facility (JMAF) gate in the North Yard is now closed for entry. Employees who normally use the JMAF gate are being diverted to the 64th Street gate (Brown and Root) so they can undergo a temperature screening prior to entering the facility. The JMAF gate is still available for exiting the shipyard.

Shipbuilders Complete Lifts for USS *Boise* Availability

Shipbuilders from several trades came together for multiple critical crane lifts in May for the USS *Boise* (SSN 764) availability.

The team worked together to set up an off-hull collection facility in the dry dock beside the ship. The job required three Conex boxes be stacked dockside, and then lowered beside the hull of the submarine. Dry Dock 4, where the work on *Boise* is taking place, is the narrowest submarine dry dock, said O64 Superintendent **Julie Lane**.

"Our rigging team had never stacked boxes like this before for a lift together," she said. "Lots of interaction was required between the various trades and engineering to make sure the dock was prepared for this set up, that the equipment was placed in the right locations, and that the lifts went well."

In addition, a rental crane brought in for the job was only available for a short period of time, during which weather was also a challenge. In the end, the team – consisting of shipbuilders from X36, X43, X42, X32, X31, E85M and E81 – completed the job "flawlessly."

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DATEBOOK

JUNE 17

Learn how to save on everything from groceries to vacation during the COVID-19 pandemic during a free webinar from SmartPath at noon. To register, visit www.joinsmartpath.com/HII/classes. If you can't attend live, register anyway and SmartPath will email you a recording of the webinar.

JUNE 23

The Spear and Gear Toastmasters Club invites all Shipbuilders to a virtual membership campaign event at 5 p.m. Attendees will learn about Toastmasters International, the NNS club and the benefits of being a Toastmaster member on your personal and professional endeavors. There also will be a special guest speaker. If interested, RSVP by close of business June 22 at spearandgeartoastmastersclub@gmail.com

JUNE 25

Join the Spear and Gear Toastmasters Club and 16,400 Toastmasters members around the globe for a virtual meeting in response to the current pandemic. The club's mission is to help shipbuilders gain the benefits of effective communication and leadership skills. It provides a safe environment to learn and practice those skills. The virtual meeting begins at 5 p.m. To participate or to learn more, contact **Sheila Carter** (X72) or **Jamar Skyles** (X44) at spearandgeartoastmastersclub@gmail.com from your personal email address.

AASA Celebrates Juneteenth

Friday, June 19, is Juneteenth. Newport News Shipbuilding's African American Shipbuilders Association (AASA) wants shipbuilders to understand the significance of the holiday.

On June 19, 1865, Union soldiers landed at Galveston, Texas, with news that the Civil War had ended and that the enslaved were now free. This was two and a half years after President Abraham Lincoln's Emancipation Proclamation, which had become official Jan. 1, 1863. This established Juneteenth, also known as Juneteenth Independence Day, or Freedom Day, as an American holiday that commemorates the announcement of the abolition of slavery in Texas, and more generally the emancipation of enslaved black people throughout the former Confederate States of America. It is the oldest known celebration commemorating the ending of slavery in the United States.

Texas was the first state to make Juneteenth

a state holiday in 1980, and as of 2020, 47 of the 50 U.S. states and the District of Columbia have recognized Juneteenth as either a state holiday or as a day of observance. Today, it is celebrated primarily in local celebrations such as parties, picnics, and gatherings with traditions such as public readings of the Emancipation Proclamation, singing traditional songs such as "Swing Low, Sweet Chariot" and "Lift Every Voice and Sing," and reading of works by noted African American writers such as Ralph Ellison and Maya Angelou.

The city of Newport News traditionally holds a Juneteenth celebration each year, but had to cancel it this year due to restrictions in place to prevent the spread of COVID-19. However, many organizations are hosting virtual events to commemorate this important day in American history.

For more information or to join AASA, visit the group's page on MyNNS.

PARKING NOTICE

Beginning June 16, Virginia Natural Gas will stage equipment in the 39th Street parking lot to support a Newport News Shipbuilding project. As a result of this work, 17 parking spaces in the second-shift aqua lot along Warwick Boulevard will be unavailable for use. The remainder of the parking lot will be open.

Virginia Natural Gas anticipates work to be complete by the end of July. Additional information about progress will be communicated via NNS communication channels, including *Currents*, the NNS to Go app, and the Parking and Transportation website, as well as information about when the work is finalized and parking spaces are scheduled to reopen.

NNS SAFETY REPORT

Compared to figures from May 2019

Year-to-Date Injuries 380 (down 18%)

Year-to-Date Injuries with Days Away, Restricted or Transferred 269 (down 16%)

Safety Improvements
790 (2% below goal)

SEEKING SHIPBUILDERS

Visit **www.buildyourcareer.com** to search for the latest NNS job openings.

Job Title	Req Number	Dept.	Location
Computer Software Validation Analyst 3	819	T51	Newport News
End User Support 3	731	T54	Ballston Spa, NY
Engineer Electrical 3	803	E44	Newport News
Engineer Mechanical 3	960	E83	Newport News
Experienced Pipe Welder	723	X18	Newport News
Experienced Structural Welder	484	X18	Newport News
Manager Administration 1	793	096	Ballston Spa, NY
Mobile Equipment Operator	684	054	Newport News
Nuclear Quality Inspector 4	1359	096	Ballston Spa, NY
Systems Application Analyst 2	829	T54	Newport News

Employees are encouraged to use the "Current HII Employees" portal to apply. The company continues to offer cash bonus awards for referrals to select positions, visit www.huntingtoningalls.com/careers/refer-a-friend for more information.



June 12, 2020

Dear Shipbuilders,

Last week I wrote to you about the importance of treating each other with respect, dignity and compassion as we strive toward a diverse and inclusive workplace. These are not just words – they are the values and ethics on which Newport News Shipbuilding must operate to meet our mission of delivering ships to our Navy.

Since then, we have had several incidents of employees sharing racially insensitive and derogatory posts to their personal social media accounts – posts that their fellow shipbuilders and members of the community saw and reported. After conducting an investigation, we have taken disciplinary action to include termination for social media posts.

As Americans, our freedom of speech is guaranteed by the First Amendment to the Constitution not to be infringed upon by the government. As a business, it has been our longstanding policy not to allow harassment in the workplace. And while we have freedom of speech, we do not have freedom from consequences of that speech at work. Although these racially offensive social media posts were created outside of work, they affect our workplace by creating an intimidating, hostile, or offensive environment.

I want to be clear that posting hate speech, threats of violence, or support for acts of violence, harassment, racist, sexist or ethnic comments, jokes or gestures on social media violates our values and our code of ethics and will not be tolerated.

Our leadership team is united in our commitment to ensure a workplace free of harassment, intimidation and discrimination, and one where civility and teamwork are the norm. My expectation is that every individual, regardless of position, should actively demonstrate civility in the workplace and strive to be a role model of respectful behavior. Over the coming weeks, we will be providing more information about the importance of civility, and additional guidance for how we interact with each other while upholding high behavioral standards and a commitment to safety.

Our mission of Always Good Ships requires an inclusive environment for our entire workforce. I thank the shipbuilders who shared their concerns this week. It takes all of us, standing as leaders, to model our values through our behaviors.

Respectfully,

Jennifer Boykin

President, Newport News Shipbuilding

LONG SERVICE.

MASTER SHIPBUILDERS

MAY



Elliott Byrd 40 years



Tim Church 40 years



Rick Cook 40 years



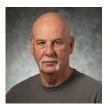
Wade Dillard 40 years



Greg Eby 40 years



Dennis "DR" Farmer 40 years



Tom Gage 40 years



Mike "Grif" Griffin 40 years



Tom Herrin 40 years



Bruce Herring 40 years



Michael Jenkins 40 years



Gene Jones 40 years



Rick Loveless 40 years



Charles Lovett 40 years



Phillip Lunsford 40 years



Kennon Marsh 40 years



Ron Meyer 40 years



Alvin Parker 40 years



Charlie Pearson 40 years



Geraldine Stith 40 years



Jonathan Washington 40 years



Jim Young 40 years

LONG SERVICE MAY

45 YEARS		Michael Jenkins	X42	Karen Butler	E85	James Daniels	019	Beverly Staten	K46	John Gray	041
Claude Brown	K48	Rodney Joines	O39	Jane Day	E10	Eric Daniels	K45	Franklin Sullivan	E85	Sherrie Hannah	X48
Larry Moore	X33	Percy Jones Jr.	E63	Charles Drake	K48	William Diaz	X71	James Weber	X82	Cornelious Hawkins	s K46
James Perry	K48	Needham Jones Jr.	X70	Rodney Edwards	X33	Sharon Dupre	X33	Tony Wood	X43	Jamie Huggins	T55
Alan Riley	O43	Marie Keesee	E82	Carol Folsom	X84	Stephanie Edler	O04	Eric Wynne	067	James Husi III	T55
Wendell Williams Jr.	. O41	Richard Loveless	X47	Julie Hancock	E25	Mark Eissing	E22			David Jones	N365
		Charles Lovett	O31	David Harvey	X47	Ronald Goble	K47	25 YEARS		Jacqueline Marshall	l 067
40 YEARS		Phillip Lunsford	K45	John Hoffler	X33	Michael Griffith	E85	Corey Berger	X71	Jennifer Miller	079
Elliott Byrd II	O67	Kennon Marsh	X32	John Peckham	E21	Todd Gwaltney	E68	David Drake	E44	Todd Motley	E70
George Church	X32	Ronald Meyer	046	Lana Ponsonby	026	Anthony Hampton	X73	Earl Hearp	E21	Thomas Murphy	T53
Richard Cook	O43	Naaman Minton	X43	Lisa Renn	T51	Alvin Jackson	X36	David Kriner	O51	Arthur Palazzo	E26
James Dillard	E82	Alvin Parker	E82	Phillip True	E25	Ralph Jones	X33	George Patistas	E83	Ruth Riddle	E12
Gregory Eby	X84	Charlie Pearson	O13	Clayton Watkins	E21	Timothy Joyner	X36	Gregory Ruff	X71	George Rodgers	M53
Alden Echols	X73	Geraldine Stith	O53	Kevin Willis	X44	Garland Lawson Jr	. E85	Todd Scherrer	E16	Victor Stark	041
Carlton Epps Jr.	O43	Jonathan Washington	O53			James Lenceski	N364	Avelino Vizconde Jr	. E25	Curtis Steiner	E42
Dennis Farmer	046	James Young	X47	30 YEARS		Rosalind Mitchell	O58	Sherry Wertz	E16	Kevin Topp	E49
Thomas Gage Jr.	O43			Richard Brown	E56	Donald Northway	A572			Malcolm Williams	X47
Larry Gibson	X73	35 YEARS		Kevin Butts	X11	Michael Ogle	E87	20 YEARS		Deborah Williford-Shoulde	ers K24
Mark Giles III	X31	Cassandra Baughans	O67	Mark Carneal	E82	Mark Pirhala	067	Jonathan Calma	E85		
Michael Griffin	E82	Scott Borer	K47	John Clark Jr.	O15	Don Pritt	E25	Robert Coulter II	E24		
Thomas Herrin	X82	Kevin Bowden	T50	Michael Cook	026	Timothy Sivertson	E83	David Culpepper	E56		
Bruce Herring	T53	Timothy Bunner	O39	Michael Cross	E85	Michael Smith	X36	Mary Giunti	X09		

RETIREMENTS APRIL

Andrew Alfred	E12	Thomas Chumley	054	Allyson Giordano	E49	Melvin James	N363	Kenneth Pearson	O45	Heber Sullivan	K47
Carroll Allen	O45	Lucinda Connelly	E49	Gregory Giordano	E70	Arnold Johnson	X31	Dorothy Perkerson	n X43	Wayne Tarr	X31
Larry Bronit	X83	Barry Credle	X11	Charles Harris	X11	Jeanne Kesner	E64	Augustus Pittman	E81	Michele Welch	X47
Susan Brooks	E47	Michael Davis	X33	Jerold Heard	O43	William Mahler	011	Tilden Purdie	X36	Michael Wilson	X71
Charles Carden	X71	Joseph Diggs	X33	Lonnie Hodges	X36	Ernest Nelson	X31	John Risucci	X74	James Windham	M53
Robert Carmone	E70	Danny Fields	004	Mary Hogge	X47	Carl Parker	X11	Ronald Sharp	054	Dennis Yeldell	E84
Carl Carro	X18	Carl Garner	A572	Frederick Hogge	E83	Richard Parkin	E13	Richard Snow	E70		
Kenneth Christian	X33	Robert Garris	X21	Redgie Holloman	X11	Shelton Parson	X44	Michael Stevens	X47		



40 Years Ago

Work was underway in May 1980 at Newport News Shipbuilding for the jumbo conversion of the tanker Fredericksburg. NNS photo archive